

Work Order ID 121356

121356

June-25-14 1:10:52 PM

Item ID: D206-817-011
Revision ID: U/R (URF14-547)
Item Name: Screw-In Windshield Modification

Accept

N900040100

Setup Start *NS1
Stop *NS2

Start Date: 6/25/14 Start Qty: 1.00 *1*
Required Date: 7/04/14 Req'd Qty: 1.00 *1*

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1
Stop *NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp Stan
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00			DAS				
Quality Control					06				
					9-89				
130		0.00							
130	Packaging				DAS				
Packaging	Memo	0.00			06				
Packaging	Identify and pack for shipping as per PPP D206-817-011 Location: 039				9-89				
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

JUL 11 2014

DAS
06
9-89

JUL 11 2014

MCS 1407-14

4-7-11

Picklist Print

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Work Order ID: 121356

121356

Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/25/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B
12.05.09 AS PER IIN REV.C DD VERF:EC IPP REV:C 12.06.12
ECN 12-602 DD VERF:EC IPP REV:D 13.04.23 as per IIN
dwg rev.D DD verf:JLM IPP REV:E 13.06.26 as per
CHG004/DSI9659 DD VERF:JFS IPP REV:F 14.03.24 AS PER DSI 9687
DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-1		Manufactured	No			110	Each	1.0000	1	1			
D4541-1									**				
Bracket													
	DAS 06 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST531				1					
					115540			1					
D4541-2		Manufactured	No			110	Each	11.0000	1	1			
D4541-2									**				
Bracket													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST531				6					
					116108			6					
				ST595				5					
					115358			5					
D4542-1		Manufactured	No			110	Each	7.0000	1	1			
D4542-1									**				
Retainer, Inner, LH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST531				7					
					116077			7					

DAS
28
9-89
JUN 25 2014
DAS
31
9-89

DAS
28
9-89
DAS
31
9-89

DAS
28
9-89
DAS
31
9-89

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Work Order ID: 121356

121356

Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/25/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

D4542-2

Manufactured No

110

Each

7.0000

1 1

DAS
28
9-89

JUN 25 2014

D4542-2

Retainer, Inner, RH

DAS
06
9-89

Location

Loc Qty

Loc Code

prelim

1

115283

1

ST531

6

116101

6

Manufactured No

110

Each

7.0000

1 1

DAS
28
9-89

DAS
31
9-89

D4541-3

D4541-3

Bracket

DAS
06
9-89

Location

Loc Qty

Loc Code

prelim

5

115218

5

st530

2

109382

2

Manufactured No

110

Each

8.0000

1 1

DAS
28
9-89

DAS
31
9-89

D4541-4

D4541-4

Bracket, RH

DAS
06
9-89

Location

Loc Qty

Loc Code

prelim

7

115295

7

st530

1

109484

1

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Work Order ID: 121356

121356

Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/25/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

D4541-5

Manufactured No

110

Each

6.0000

1 1

D4541-5

Bracket, LH

DAS
06
9-89

Location

Loc Qty

Loc Code

prelim

1

115219

1

ST525

5

115920

5

**

DAS
28
9-89

JUN 25 2014

DAS
31
9-89

D4541-6

Manufactured No

110

Each

8.0000

1 1

D4541-6

Bracket, RH

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST525

8

115293

3

116674

5

**

DAS
28
9-89

DAS
31
9-89

D4541-7

Manufactured No

110

Each

7.0000

1 1

D4541-7

Bracket

DAS
06
9-89

Location

Loc Qty

Loc Code

ST525

7

116104

7

**

DAS
28
9-89

DAS
31
9-89

D4541-8

Manufactured No

110

Each

7.0000

1 1

D4541-8

Bracket

DAS
06
9-89

Location

Loc Qty

Loc Code

st527A

7

115956

7

**

DAS
28
9-89

DAS
31
9-89

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Work Order ID: 121356

121356

Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/25/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

D4542:3

Manufactured No

110

Each

30.0000

2 2

DAS
28
9-89

JUN 25 2014

D4542-3

Retainer, Inner

n

Location

110159

Loc Qty

Loc Code

ST

30

121013

30

2X

DAS
31
9-89

DAS
06
9-89

D4542:5

Manufactured No

110

Each

12.0000

2 2

DAS
28
9-89

D4542-5

Retainer, Inner

Location

Loc Qty

Loc Code

ST112

10

120190

10

ST532

2

115893

2

2X

DAS
31
9-89

DAS
06
9-89

D4542:7

Manufactured No

110

Each

10.0000

2 2

DAS
28
9-89

DAS
31
9-89

D4542-7

Retainer, Inner

Location

Loc Qty

Loc Code

ST532

10

116675

10

2X

06
9-89

D4543:1

Manufactured No

110

Each

10.0000

1 1

DAS
28
9-89

DAS
31
9-89

D4543-1

Retainer, LH Outer (Lower)

Location

Loc Qty

Loc Code

ST628

10

121031

10

1X

DAS
06
9-89

109874

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Work Order ID: 121356

121356

Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/25/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

D4543-2

Manufactured No

110 Each

6.0000

1 1

D4543-2

Retainer, Outer, RH

DAS
06
9-89

Location

ST500

Loc Qty

6

Loc Code

117093

6

5.0000

1 1

D4543-3

Manufactured No

110 Each

5.0000

1 1

D4543-3

Retainer, Outer, LH

DAS
06
9-89

Location

ST528

Loc Qty

5

Loc Code

116058

5

6.0000

1 1

D4543-4

Manufactured No

110 Each

6.0000

1 1

D4543-4

Retainer, Outer (Sloe)

DAS
06
9-89

Location

st529

Loc Qty

6

Loc Code

109040

6

6.0000

1 1

D4543-5

Manufactured No

110 Each

6.0000

1 1

D4543-5

Retainer, Outer, LH

DAS
06
9-89

Location

st529

Loc Qty

6

Loc Code

101832

5

106315

1

JUN 25 2014

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Shop Packet Print

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Work Order ID: 121356

121356

Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/25/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

D4543-6

Manufactured No

110 Each

7.0000 1 1

D4543-6

Retainer, Outer, RH

DAS
06
9-89

Location

Loc Qty

Loc Code

st529

7

108205

1

115993

6

D4544-1

Manufactured No

110 Each

0.0000 1 1

D4544-1

Retainer, Center

DAS

D4594-1

06

Manufactured No

110 Each

2.0000 1 1

D4594-1

Plate

DAS
06
9-89

Location

Loc Qty

Loc Code

prelim

2

115222

2

D4595-150-13

Manufactured No

110 Each

53.0000 2 2

D4595-150-13

Sealant Tape (13' Long)

DAS
06
9-89

Location

Loc Qty

Loc Code

pk16

40

120054

40

ST525

13

116922

3

119831

10

**

DAS
28
9-89

JUN 25 2014

DAS
31
9-89

**

DAS
28
9-89

DAS
31
9-89

**

DAS
28
9-89

DAS
31
9-89

**

DAS
28
9-89

DAS
31
9-89

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Work Order ID: 121356

121356

Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/25/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

AN525-10R7

Purchased

No

110

Each

949.0000

95

95

DAS
28
9-89

JUL 01 2014

AN525-10R7

SCREW

**

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST344

2

m127447

2

ST505

947

m127815

197

m128429

750

95X

MS20426AD3-4

Purchased

No

110

Each

6,295.000

190

190

DAS
28
9-89

DAS
31
9-89

MS20426AD3-4

RIVET

**

DAS
06
9-89

Location

Loc Qty

Loc Code

ST315

6295

125578

3573

m127432

2722

190X

MS21059L08

Purchased

No

110

Each

603.0000

43

43

DAS
28
9-89

DAS
31
9-89

MS21059L08

Nut

**

DAS
06
9-89

Location

Loc Qty

Loc Code

ST508

603

123185

1

125654

602

43X

Picklist Print

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Work Order ID: 121356

121356

Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 6/25/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

MS21059L3K

Purchased

No

110

Each

963.0000

93

93

MS21059L3K

Nutplate

DAS
28
9-89

JUL 01 2014

DAS
06
9-89

Location

Loc Qty

Loc Code

ST305

963

m127635

179

m127703

16

m129198

268

m129472

500

93x

DAS
31
9-89

MS21061L08

Purchased

No

110

Each

110.0000

10

10

MS21061L08

Nutplate

DAS
28
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST304

110

m128635

110

10X

MS21075L08

Purchased

No

110

Each

357.0000

1

1

MS21075L08

ANCHOR NUT

**

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST302

357

M126145

7

M128635

200

M128813

150

1X

DAS
28
9-89

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Work Order ID: 121356

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield Modification

121356

D206-817-011

Start Date: 6/25/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-10

Purchased

No

110

Each

1,770.000

42

42

MS27039-08-10

Screw

**

DAS
28
9-89

JUL 01 2014

DAS
31
9-89

Location

Loc Qty

Loc Code

Mezz

6

5865

6

ST287

1764

123265

47

m127430

25

m128799

1692

42X

NAS1149DN832J

Purchased

No

110

Each

3,344.000

42

42

NAS1149DN832J

Washer

**

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST277

3344

M128948

352

124555

145

M126319

11

M127255

552

M128429

984

M129499

1000

M129541

300

42X

MS21061L3K

Purchased

No

110

Each

38.0000

2

2

MS21061L3K

NUT PLATE

**

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

4

125268

4

ST317

34

123603

34

2X

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NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: <u>121356</u> Part No. <u>D206-817-011</u> NCR No. _____	DISPOSITION Rework <input checked="" type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input checked="" type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input checked="" type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input checked="" type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input checked="" type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>	14/7/2	100	1	<i>Exchange Minor change to sub parts to make part fit better.</i>	DAS 12 9-89 14/7/2	Kits now CHG 006	DAS 12 9-89 14/7/2	DAS 06 9-89 JUL 14 2014	DAS 27 9-89 14/7/14
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input checked="" type="checkbox"/> Other <i>Work order update</i>
--	---	---

4.0 WEIGHT AND BALANCE

The weight and balance for the D206-817-011 kit is as follows. These are net weights and include the parts removed.

Installation	Weight	LONGITUDINAL	
		Arm	Moment
D206-817-011	2.8 lb	40 in	112 in-lb
Screw-In Windshield Modification Kit	1.3 kg	1.0 m	1.3 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4541-3	BRACKET, LH
1	D4541-4	BRACKET, RH
1	D4541-5	BRACKET, LH
1	D4541-6	BRACKET, RH
1	D4541-7	BRACKET, LH
1	D4541-8	BRACKET, RH
2	D4542-3	RETAINER, INNER
2	D4542-5	RETAINER, INNER
2	D4542-7	RETAINER, INNER
1	D4543-1	RETAINER, LH OUTER (LOWER)
1	D4543-2	RETAINER, RH OUTER (LOWER)
1	D4543-3	RETAINER, LH OUTER (SIDE)
1	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4543-5	RETAINER, LH OUTER (SIDE)
1	D4543-6	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
1	D4594-1	PLATE
1	D4595-150-25	SEALANT TAPE (25' LONG)
95	AN525-10R7	SCREW
112	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
56	MS21059L3K	NUTPLATE
10	MS21061L08	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER (OR AN960JD8)

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-817 REV. D
& INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-817 REV. 2

REF. TCCA STC SH12-3

REF. FAA STC SR03091NY

REF. EASA STC 10039042

1.0 PURPOSE

THE PURPOSE OF THIS DART SERVICE INSTRUCTION (DSI) IS TO FACILITATE INSTALLATION OF THE RETAINERS ON THE LOWER PORTION OF THE WINDSHIELD, FOR D206-817-011 KITS AT CHG 005 OR LATER, BY REPLACING THE RIGID D4545-041/-042 RETAINER ASSEMBLIES WITH SEPARATE BRACKETS AND RETAINERS THAT ARE ASSEMBLED BY THE INSTALLER AND ALLOW FOR EASIER ADJUSTMENT.

2.0 PARTS LIST

(IS)

QTY -011	PART NUMBER	DESCRIPTION
X	D206-817-011	SCREW IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4541-1	BRACKET
1	D4541-2	BRACKET
1	D4542-1	RETAINER
1	D4542-2	RETAINER
190	MS20426AD3-4	RIVET
43	MS21059L08	NUTPLATE
93	MS21059L3K	NUTPLATE
2	MS21061L3K	NUTPLATE
42	MS27039-0810	SCREW
42	NAS1149DN832J	WASHER

(ADDED)




(WAS)

QTY -011	PART NUMBER	DESCRIPTION
X	D206-817-011	SCREW IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
112	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
56	MS21059L3K	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 14.03.18
CERT. NO.: SH12-3
ISSUE NO.: 1

A	NEW ISSUE	AJS	14.03.18
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9687	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		RETAINER UPGRADE	NTS
DATE	14.03.18	COPYRIGHT © 2014 BY DART AEROSPACE LTD	
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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-817 REV. D
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-817 REV.2
OR LATER APPROVED REVISION

REF. TCCA STC: SH12-3
REF. FAA STC: SR03091NY
REF. EASA STC: 10039042

1.0 PURPOSE

AT CHG 004 AND SUBSEQUENT, THE D206-817-011 SCREW-IN WINDSHIELD MODIFICATION KIT WILL NOW INCLUDE 2x D4595-150-13 SEALANT TAPE (13' LONG) IN LIEU OF 1x D4595-150-25 SEALANT TAPE (25' LONG) IN ORDER TO AVOID THE EXPIRATION OF UNUSED TAPE SHOULD ONLY ONE REPLACEMENT WINDSHIELD BE NECESSARY.

2.0 PARTS LIST

WAS:

QTY -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4595-150-25	SEALANT TAPE (25' LONG)

IS:

QTY -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
2	D4595-150-13	SEALANT TAPE (13' LONG)

3.0 INSTALLATION

INSTALL THE D4595-150-13 SEALANT TAPE IN THE SAME WAY AS THE D4595-150-25 SEALANT TAPE PER IIN-D206-817 REV. D OR LATER APPROVED REVISION.

4.0 WEIGHT AND BALANCE

THIS CHANGE HAS NO EFFECT ON THE WEIGHT AND BALANCE.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. Shepherd
D. SHEPHERD (DE # 02)

DATE: 13.06.20
CERT. NO.: SH12-3
ISSUE NO.: 1

A	NEW ISSUE	OS	13.06.20
REV.	DESCRIPTION	BY	DATE
DESIGN	OS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	OS	DRAWING NO. REV. A	
CHECKED	140	DSI 9659 SHEET 1 OF 1	
MFG. APPR.	N/A	SCALE	
APPROVED	OS	TITLE NTS	
DE APPR.	OS	SEALANT TAPE	
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